

Victory Front Shock Installation Instructions



- ◆ Due to the sensitivity of front-end suspension components, AirFX **strongly** recommends having a qualified mechanic perform the following installation.
- ◆ Your bike must be equipped with the AIRFX “Instant-UP” package or have stored compressed air to feed the front suspension.

1. Lift front of motorcycle and secure.
2. Remove front axle and wheel assembly making sure to remove brake calipers so there is no damage to front wheel.
3. Remove socket head bolt from bottom of fork tube cylinder assembly. **NOTE:** Oil will drain from tube at this point. Have container ready.
4. Loosen triple tree clamp bolts and remove forks.
5. Remove the cap and dis-assemble, being careful not to damage seals.
6. Remove all internal components and clean inner and outer tubes. Oil will not be re-installed
7. Apply a liberal amount of provided (green) grease to bushings/bearings and the tube seal. (This will provide lubrication in the absence of fork oil) (See pictures on the back of this page)
8. Assemble the outer tube onto the inner tube, being careful not to damage the seals.
9. Apply a little grease to the threaded portion of the top cap of the AirFX cartridge assembly and install into top of the fork tube.
10. Install bottom socket head bolt with stock crush washer and tighten with impact gun.
11. Repeat for the other fork tube and lower leg.

You are now ready to run airlines and wire your system

1. Find a good location for the Valve package and secure in place.
2. Wire and plumb tubing per the other set of instructions.

You are now ready to test your newly installed AIRFX, Air Suspension System.

1. Make sure bike goes up and down using the push buttons (or toggle).
2. Lift the bike through the entire travel of the suspension, while checking for interferences.
- 3.

THE BIKE SHOULD ROLL FREELY AT BOTH THE HIGHEST AND LOWEST SETTINGS

3. Listen for leaks. The system should trap the air in the cylinder, it should not drift down.
4. If it does drift, spray soapy water on the tubing connections, look for bubbles. Cut tube and re-install as required.

MODIFY THE KICKSTAND AS REQUIRED SO THAT THE BIKE REMAINS UPRIGHT WHEN ALL OF THE AIR IS OUT OF THE SYSTEM

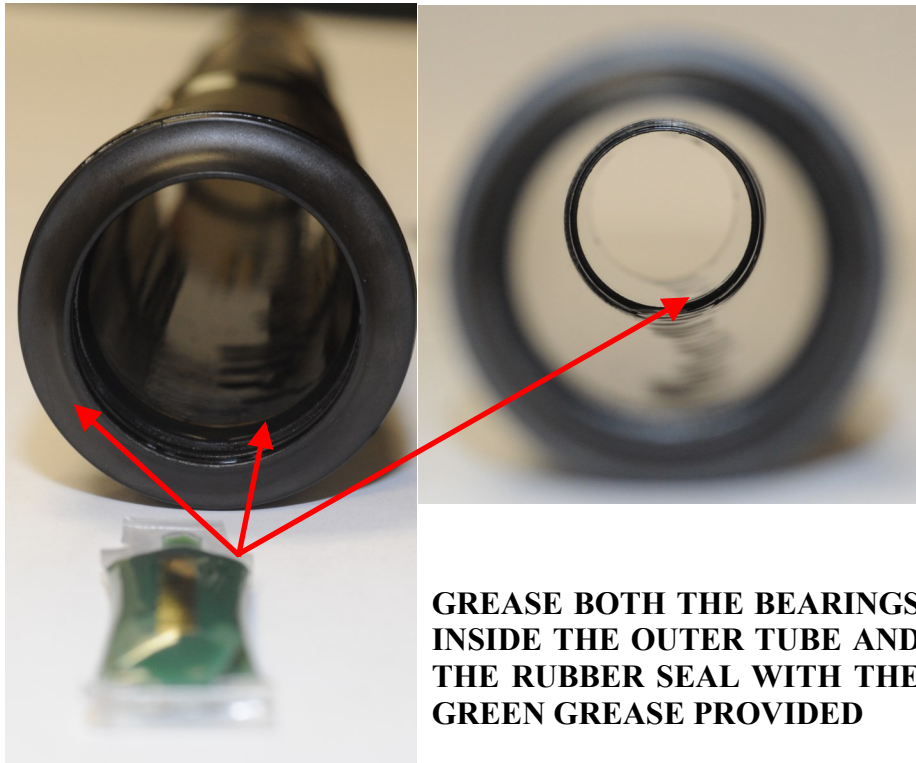
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******* WARNING *******

THIS SYSTEM MAY USE THE FULL TRAVEL OF THE SUSPENSION. THE INSTALLER IS RESPONSIBLE FOR THE PROPER INSTALLATION. LOSS OF AIR PRESSURE WILL RESULT IN THE SUSPENSION MOVING TO IT'S LOWEST POSITION. THE INSTALLER IS RESPONSIBLE TO VERIFY THE SAFETY OF THE APPLICATION. IMPROPER INSTALLATION COULD RESULT IN DAMAGE TO THE MOTORCYCLE AND COULD CAUSE SERIOUS INJURY OR DEATH.



**Toll Free: 800-210-1454
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**GREASE BOTH THE BEARINGS
INSIDE THE OUTER TUBE AND
THE RUBBER SEAL WITH THE
GREEN GREASE PROVIDED**

THREAD INTO OUTER TUBE

ATTACH TO INNER TUBE AT AXLE



**THE CARTRIDGE WILL REPLACE ALL INNER COMPONENTS AND ATTACH TO THE
OUTER TUBE AT THE TOP AND INSTALLED TO THE INNER TUBE AT THE BOTTOM**